



PART NUMBER

PFF5-1321

DESCRIPTION

UPPER ENGINE MOUNT BUSH INSERT KIT

INSTALLATION GUIDE

Contents (parts per pack):

2 x PFF5-1321A Polyurethane Bushes

2 x PFF5-1321B Polyurethane Bushes

Please read the complete fitting instructions and check package components before fitment. These fitting instructions are to be used as a guide and in conjunction with workshop manual.

It is recommended that:

- all work to be carried out by a licensed technician;
- all safety precautions adhered to;
- wheel alignment to be checked and adjusted as required after any suspension work.
- All fasteners must be tensioned to manufacturer's torque settings.

Fitting Instructions:

1. Remove the headlight assembly from the engine-mount side of the vehicle to gain access to the mount.
2. Support the engine from underneath using a suitable hydraulic jack.
3. Viewing the mount from the end face, use the jack to carefully adjust the engine height as required. Insert the smaller-diameter A bushes (13.6 mm OD) into the lower voids, and the larger-diameter B bushes (16 mm OD) into the upper voids, as shown in the diagram.

Tip: Applying a small amount of washing-up liquid to the bush inserts before installation may help them slide into the mount more easily.

4. Once all bush inserts are correctly positioned, carefully remove the hydraulic jack and refit the headlight assembly.
5. Refit and tighten all removed hardware to the vehicle manufacturer's recommended torque settings.

